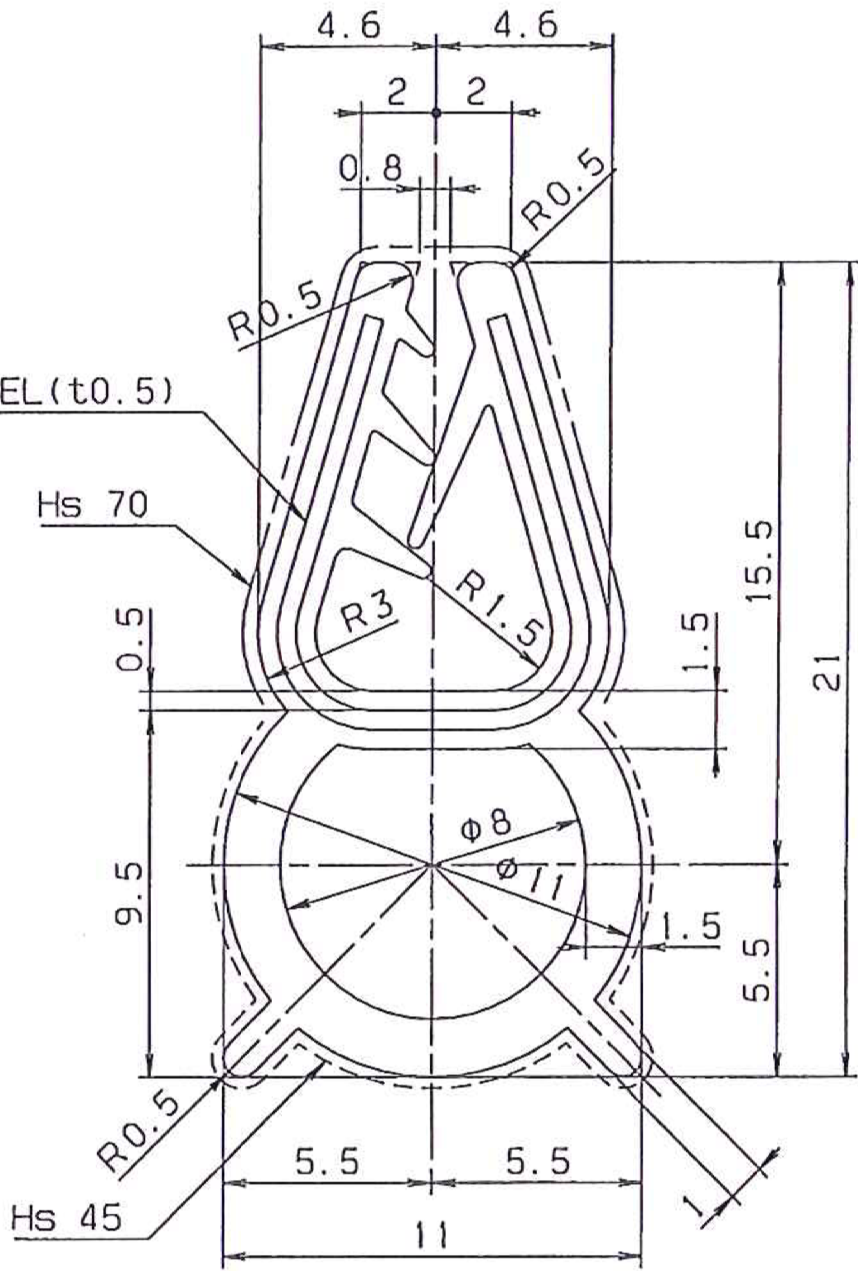


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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.075	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
ROUGHNESS													

MILD STEEL (t0.5)





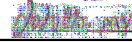

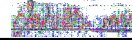







NOTES

1. RUBBER MATERIAL SHALL CONFORM TO THE PTS DOC NO. GR/TD/1766.
2. RUBBER COLOR : BLACK
3. SAMPLE SHALL BE SUBMITTED BEFORE MASS PRODUCTION.

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

PART NO	LENGTH
909-22117-01	L=11000
909-22117-02	L=17000
909-22117-03	L=7400
909-22117-04	L=15000
909-22117-05	L=9300
909-22117-06	L=6760
909-22117-07	L=1170
909-22117-08	L=6760
909-22117-09	L=520
909-22117-10	L=4000
909-22117-11	L=1550
909-22117-12	L=600

SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
						PRODUCT	DMRC BG METRO CARS			
							REF DRG			
						MATERIAL	EPDM			
						HEAT TREAT.		APPD		22.02.18
						SURFACE TREAT.		REVD		22.02.18
						TITLE		CHKD		22.02.18
						RUBBER PROFILE		DRWN		22.02.18
							SCALE			SHEET
	MATERIAL CHANGED FROM SILICON TO EPDM ECN-90900726	10.06.2020	BY LOHITH	CHKD DINESH	APPD PVG		NTS		1 OF 1	-
						DRG No.				ALT
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM LIMITED		909-22117		
NEW FRONTIERS. NEW DREAMS										

BEML LIMITED